

N-Hance Process Sheets

Cabinet Door Replacement

***Do not promise anything before examining the cabinets thoroughly*

***Beware scope creep*

***Do not rush the measuring process, schedule 2 hours (avoid full measurement until job is sold)*

1. Measure and Inspect

- a. Estimates:
 - i \$50 / Door + Hinges
 - ii \$30 / Drawer Front
 - iii \$100 / Drawer Box + Glides + Clips + Notches
 - iv \$0.33 / mile per pallet (Monroe, NC or Los Angeles)
- b. Measure and record each door and each drawer front (height, width, thickness)
 - i Note existing overlays for each door, horizontal as well as vertical (it is not recommended to offer changing the customer's current overlay until more experience is gained)
 - 1 *If changing overlay, measure openings, not pieces*
 - o Compute new door size on site
 - o Available hinge overlay sizes: 3/8", 1/2", 9/16", 5/8", 3/4", 1", 1-1/4", 1-5/16", 1-3/8", 1-1/2", 1-9/16"
 - ii Pay special attention to and take pictures of the following:
 - o Corner cabinets (Lazy Susans, 45° cabinets, blind corners, etc.)
 - o Base cabinet rollouts (bottom hinges are often higher)
 - o Tall doors (extra hinge, extra middle rail), wide doors (extra vertical mullion)
 - o Any other non-typical cabinets
 - o Note special hinge drill positions
- c. Examine hinges
 - i If the hinges are not concealed/Euro-style, plan on replacing them
 - ii Note special hinges in special cabinets (double-jointed Lazy Susan Doors, 45° cabinets, 170° hinges, etc.). Typical hinges open to about 110°
- d. Examine drawers
 - i Ensure the fronts can easily be removed
 - ii It is not recommended to offer changing glides until more experience is gained
 - o If changing glides, decide on glide model as soon as possible
 - o Note dimensions (width, height, depth) of drawer box and opening
 - o Be aware that a change in glide may also mean new drawer boxes
 - iii Note the spacing between underside of the countertop and top edge of doors and drawer fronts
 - iv Note the vertical spacing between pieces on base cabinets
 - v Note the horizontal spacing between pieces on ALL cabinets

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2. Order

- a. Input all pieces into Allstyles ordering system
 - i. If changing overlay, make proper computations before inputting
- b. Order all necessary hardware.
 - i. Buy a few extra hinges with ¼" larger overlay than required (~5-10% of total)
 - ii. Buy a few extra hinges with ¼" smaller overlay than required (~5-10% of total)
- c. Decide who is responsible for purchasing knobs/pulls
 - i. Purchase extra bolts for hardware installation of varying lengths (usually 8-32 Thread, Blunt Point, Zinc Finish, Truss Head). 1¾" breakaways are extremely useful
- d. Do not schedule job until doors have arrived

3. Finish

- a. Label doors in hinge bore for easy installation, cover with tape/sticker
- b. Sand with 220 grit sandpaper
- c. Apply N-Hance products to new doors, scuffing as necessary
 - i. Primer > Tint Base > Clear Coat
 - ii. Neutralizing Wood Sealer > One Step > Clear Coat

4. Install

- a. After refinishing cabinets, do the following steps in the order listed, without moving on until complete
 - i. If applicable, install new glides and drawer boxes (or simply put their drawer boxes back)
 - ii. Hang all doors
 - iii. Properly adjust all doors
 - iv. Install drawer fronts (using adjusted doors as parallel guide) <https://bit.ly/3hVS4NI>, <https://www.youtube.com/watch?v=gfl9o0S4ICU&feature=youtu.be>
 - v. Drill hardware holes and install hardware <https://bit.ly/3oulOE7>
 - vi. Apply bumpers to doors, drawer fronts